Installation Instructions



SafeFlex[™] SafeFlex SW[™]

=lexible Chimney Liners

U.S. FIREPLACE PRODUCTS

A MAJOR CAUSE OF VENT-RELATED FIRES IS THE FAILURE TO MAINTAIN REQUIRED CLEARANCES (AIR SPACES) TO COMBUSTIBLE MATERIALS. IT IS OF THE UTMOST IMPORTANCE TO INSTALL ONLY IN ACCORDANCE WITH THESE INSTRUCTIONS.

IMPORTANT:

Read all these instructions before beginning your installation. Failure to install this product as described in these instructions will void the manufacturer's warranty, may create a fire or other safety hazard, and may affect your homeowner's insurance and safety listing of your appliance.

Keep these instructions for future reference.

Dear Customer, Installer, or End User:

We appreciate your feedback on matters concerning our US Fireplace Products (USFP) products. Whether you have ideas, comments, complaints, require technical support or additional product information, we ensure someone will respond promptly. You can reach us by email at techsupport@usfireplaceproducts.com or by phone at 888.805.1454.

Installation Instructions

For up-to-date installation instructions, see www.usfireplaceproducts.com

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Chimney Liners

U.S. FIREPLACE PRODUCTS

READ THESE INSTRUCTIONS COMPLETELY BEFORE ATTEMPTING TO INSTALL ANY SAFEFLEX CHIMNEY LINING SYSTEM

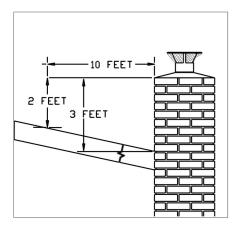
INTRODUCTION

SafeFlex Chimney Liners are intended to service residential heating appliances burning wood, wood pellets, oil fuel, natural or propane gas (Category I or draft-hood equipped appliances), or other appliances listed for use with Type B gas vents. SafeFlex Liners should not be used to vent unlisted gas or oil appliances, unlisted wood or coal burning appliances, Category II, III and IV Gas appliances (unless specifically listed to UL 1738 or ULC-S636 in Canada) or gas appliances listed for use only with Type BW vent. SafeFlex Liners must be installed by an experienced professional, familiar with the operation and maintenance of heating appliances and chimneys.

Every vent system must be properly planned and installed for optimum performance and safety. Refer to the appliance manufacturer's instructions to determine venting requirements and limitations with respect to installation and use of the appliance. It is the responsibility of the installer to contact local building and fire officials concerning any installation restrictions and/or inspection requirements that may apply. Permits may be required before commencement of the installation. These products must be installed in accordance with local building code requirements.

SafeFlex Chimney Liners are made from highly corrosion-resistant stainless steel

alloys. It is common, however, for indoor air to contain chlorides given off from carpeting. paints, paint thinners and laundry detergents. When combustion air for the heating appliance is drawn from the house, these contaminants can combine with flue gas condensates to form aggressive chemicals, such as hydrochloric acid that can attack and degrade connector pipes and chimney liners. Since it is difficult to determine if contaminants are present. the venting system should be designed to minimize the potential for condensation (insulate the liner and use Type B Vent double wall connectors) and to supply outside combustion air directly to the appliance. Refer to the appliance manufacturer's instructions and local codes for methods of providing outside air



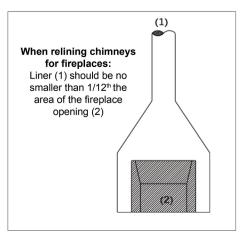
INSPECTING AND PREPARING THE CHIMNEY

Inspect the masonry chimney for proper construction and compliance with applicable building codes. Authorities having jurisdiction should be consulted before installation to determine the need to obtain a permit. The chimney must meet the following minimum requirements before lining or relining it with SafeFlex Liner.

MINIMUM CHIMNEY REQUIREMENTS:

- i The masonry chimney must have a wall thickness of at least 3.5 inches (4 in. nominal), a minimum height of 10 feet, and a maximum height of 100 feet.
- i In wood-burning applications, the chimney must extend at least 3 feet above the highest point where it passes through the roof and at least 2 feet higher than any portion of the building within 10 feet.
- ï Only one solid fuel heater may be connected into a flue and may not be combined to vent gas or oil burning appliances.
- i If the flue's capacity is sufficient, multiple gas and/ or oil-burning appliances may be vented into one flue. Gas appliances must connect into the flue ABOVE any oil-fired heater.
- i Oil-fired appliances require a base tee.
- i Connector pipes between a heater and chimney must be installed with proper clearance to combustibles as specified by the appliance manufacturer and by any applicable building codes and standards. In the US, refer to the National Fire Protection Association's NFPA 211. In Canada, refer to CSA B365M91 Installation Code for Solid Fuel Burning Appliances and Equipment.

The chimney must be thoroughly cleaned before a liner is installed. Examine the chimney for obstructions, soot or tar, glazed creosote, cracked, loose, or missing bricks, and eroded mortar joints. Any defects or potential safety problems must be repaired prior to relining the chimney or rectified by the installation of a SafeFlex Lining System.



DETERMINING THE REQUIRED LINER SIZE

When using SafeFlex chimney liners to vent a fireplace with a straight flue with a height of at least 8 feet follow NFPA 211 guidelines. For round liner, the area of the liner (1) should be no less than 1/12 of the area of (2). If using a square or oval liner, the area (1) should be no less than 1/10 the area of (2). For solid liner, the liner area shall not be less than the area of the flue collar unless specified by the appliance manufacturer's instructions. For liquid propane or natural gas appliances, follow NFPA 54 and the appliance manufacturer's instructions. For oil appliances, follow NFPA 31 or the manufacturer's instructions. In Canada, follow the Installation Code for Natural Gas and Propane Burning Appliances and Equipment, CAN1-B149.1 and 2 and Installation Code for

Oil burning equipment, CSA B139. The appliance(s) flue outlet must not be larger than the liner at its smallest point, unless specified by the appliance manufacturer or a qualified person has sized the liner to suit the appliance(s).

FITTING SAFEFLEX LINERS INTO A MASONRY CHIMNEY

Note: SafeFlex Liners are tested and listed as alternative lining materials to standard clay tiles. They can be installed into existing clay tiles, or clay tiles may be removed and replaced with a SafeFlex Liner.

SafeFlex Liners venting gas or oil appliances do not require a minimum clearance or insulation between the outside of the liner and inside of the masonry shell*.

Leave enough clearance for the liner to slide into place without difficulty. If round SafeFlex Liners do not fit a chimney's inside dimensions, they may be field ovalized to allow proper fit. When ovalizing a SafeFlex Liner, its cross-sectional area decreases.

*Please note: While insulation is not required for every installation (refer to UL1777 for appropriate listings or standards), the performance of the entire heating system is enhanced when installing insulating materials. The venting system acts and reacts in step with the heating unit's operation. Insulation improves draft and minimizes condensation, helping flue surfaces warm up more quickly to achieve a heater's rated efficiency. Insulation is particularly important for exterior chimneys. Read the sections outlining insulating procedures before beginning the installation.

SafeFlex Liners venting solid fuel heaters must be installed with a minimum of one inch of TherMix® or with a ½" layer of Superwool Plus insulating wrap between the outside of the liner and the inside of the masonry shell to meet the requirements of UL1777 at zero clearance to combustibles.

IN ORDER TO MEET THE TERMS OF THE LISTING AND USFP'S WARRANTY REQUIRMENTS, THESE INSTALLATION INSTRUCTIONS MUST BE FOLLOWED COMPLETELY.

TOOLS AND SUPPLIES

The following tools and supplies may be required when installing SafeFlex Chimney Liners:

Hammer

Keyhole Saw(s)

Screwdriver w/Hex head

Reversible Electric Drill

Cold Chisel

Mortar Mixing Trough

Tin Snips

Silicone Caulk

Trowel

Refractory Mortar

Measuring Tape

Ladder

Eye Protection

Pliers

Work Gloves

Rope

Dust Respirator

Hack Saw

Masonry Drill Bit(s)

Ovalizing Machine

SafeFlex Liners are available in 3, 4, 5, 5.5, 6, 7, 8, 9, 10, 11, 12 and 14-inch diameters. SafeFlex Liners can also be field ovalized to assume many different cross-sectional shapes and areas.



SafeFlex components are made from various stainless-steel alloys. When ordering, match liner and component materials. Components are fastened to SafeFlex Liners by tightening the built- in draw band.

Liner and component arrangements depend on the size and configuration of the chimney structure, as well as the type, number, and location of the appliances that are to be vented into the chimney. For assistance, review the manufacturer's instructions for appropriate codes and standards, or contact your SafeFlex Liner supplier or USFP Customer Service at 888.805.1454.

NOTE: The safe operation of a venting system depends on the proper installation and use of all materials and parts supplied by the manufacturer, as well as proper use and operation of the connected heating equipment.

PREPARING THE THIMBLE AREA

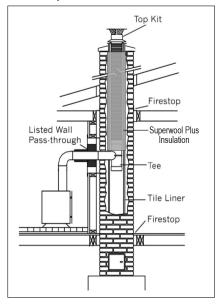
A tee with tee cap is the most common way to terminate a lining system at the bottom. If necessary, enlarge the thimble area(s) to accommodate the fittings. Ensure that proper clearances between connector pipes, heating appliances and combustibles are maintained after the liner and heating appliances are installed. When penetrating a combustible wall, be sure to install an approved wall penetration.

DETERMINING THE REQUIRED LINER LENGTH

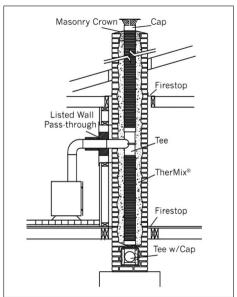
Measure the distance from the thimble to the top of the chimney. Add 6 inches to allow for the installation of the top hardware and rain cap. Subtract the length of the bottom tee and any other system components. In a chimney with offsets, add one foot for each offset. Mark the liner, then cut with a hacksaw, grinder with a metal cutting wheel or reciprocating saw with a metal cutting blade.

When cutting SafeFlex SW to length, it is important to use an angle grinder with a metal cutting wheel.

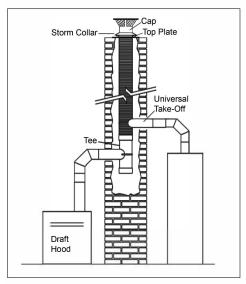
Typical Wood Stove Installation Using Superwool Plus Insulation



Typical Wood Stove Installation with Liner to Cleanout Tee and Thermix Insulation



Typical Furnace and Water Heater Installation

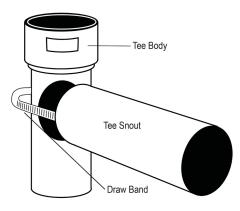


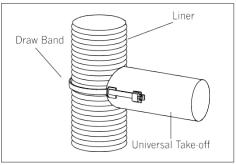
SAFEFLEX CHIMNEY LINING SYSTEMS WITH A TEE AT THE THIMBLE

Prepare the liner assembly. Slide the expanded end of the tee body onto the liner and tighten the draw band and install four screws to secure. Attach the tee cap to the tee body in the same fashion. Do not attach the tee snout at this time.

Note: SafeFlex SW must be installed with the arrow imprinted on the liner pointing AWAY from the appliance!

Lower the liner into the chimney from the top until the tee reaches the top of the thimble. Optionally, pull the liner up from the bottom until the tee is at the top of the thimble. Expand the band on the tee snout and push the snout through the thimble into the chimney. Lower the tee through the strap on the snout and turn the liner to align the hole in the tee with the tee snout. Tighten the strap to secure the tee snout to the tee body.





In tight chimneys or chimneys with offsets, it may be difficult to insert the liner with the tee attached. In such cases, attach an end cone to the liner, slide the liner down the chimney until the rope extends through the thimble. Pull on the rope while a second person at the opposite end of the chimney pushes downward and turns the liner clockwise. When the liner reaches the thimble, remove the end cone and install the fully assembled tee onto the liner.

When additional gas or oil appliances need to be vented into the SafeFlex Liner (common vent), there are two options: an additional tee may be used, or a universal take-off can be installed.

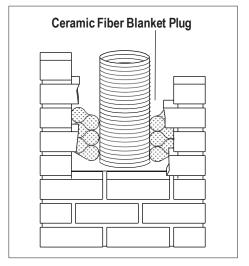
UNIVERSAL TAKE-OFF INSTALLATION

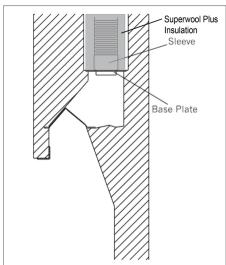
Universal take-offs may be used with round or ovalized liner instead of a second tee on common vents. When a universal take-off is installed into a round SafeFlex liner, the liner must be at least one inch larger in diameter than the diameter of the take-off.

Cut an access hole into the masonry chimney at the point where the take-off is to be joined into the liner. Use an appropriate diameter hole saw (with a pilot drill bit) and a reversible drill, to make a pilot hole through the liner. Before cutting the main hole is cut, switch the drill into reverse and press lightly but firmly against the liner to cut the main hole. Remove the cutout portion of the liner.

Feed the take-off draw band around the liner and into the turnbuckle. Tighten the draw band. Apply a bead of High Temp RTV Silicone between the take-off and liner.

Use the tee snout or take-off to center the liner within the chimney. Fill the space between the tee snout or take-off and the chimney with masonry or mortar to form an airtight seal. Optionally an approved thimble may be used.



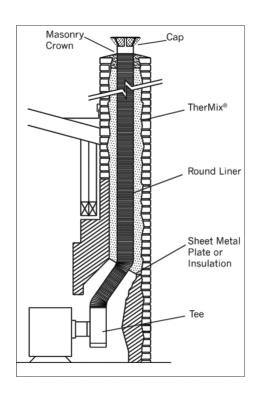


INSTALLING A SAFEFLEX LINER IN FIREPLACE APPLICATIONS

Seal the area at the top of the smoke chamber by lacing strips of ceramic blanket insulation with refractory cement and packing them tightly between the bottom of the liner and masonry (sealing plug). Keep the liner centered. Insulate SafeFlex Liners from here to the top.

Alternatively, a bottom plate can be used at the top of the smoke chamber. This plate can be solid or mesh. Seal the gap between the liner and masonry at this point, either with a solid plate or parging material such as Chamber Safe when using a mesh plate. The bottom plate can be supported by brick, steel supports, or masonry anchors. When trimming the bottom plate, ensure that the hole in the plate is centered in the flue. The type of plate used will determine whether an adapter is needed or another liner termination method is used.

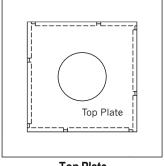
When venting a stove or insert through a fireplace and into a chimney, a SafeFlex Liner will provide a continuous flue from the appliance to the chimney top. Remove portions of the damper frame and smoke shelf so that a round SafeFlex Liner can be connected to the heater with a standard tee, sleeve, boot or adapter. Seal the chimney with a damper sealing kit or a sealing plug at the damper level or at the top of the smoke chamber. Insulate the SafeFlex Liner from the plug to the top with Thermix or Superwool Plus.



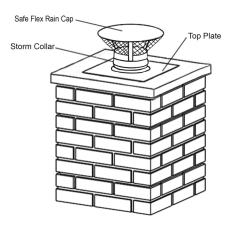
FINISHING THE TOP OF A SAFEFLEX LINED CHIMNEY

SafeFlex Liners' top terminations include the use of a top plate or specific masonry materials and techniques. There are of two styles of top plates: one utilizes a band clamp and four screws to secure the liner, and the second style allows the liner to pass through the top plate and utilizes a clamp to secure it. Both top plate terminations require the use of a SafeFlex rain cap. When a top clamp is used, a storm collar is also required.

Slip the top plate over the liner and position it on the chimney with the liner centered. Trim as necessary or fold edges over the outside of the flue tile or chimney. Apply a generous bead of High Temp RTV Silicone under the top plate and press it into position. Slip the cap over the liner, tighten the clamp band, and trim off any excess liner flush.

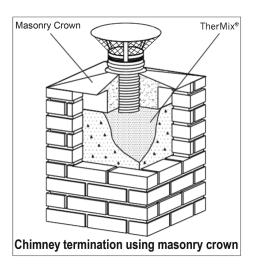


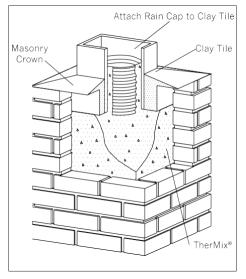
Top Plate



1) MASONRY CROWNS WITH A SAFEFLEX RAIN CAP

Fill TherMix® to within 4 inches of the chimney top. Fill the remaining 4 inches with mortar or crown mix and form a wash or crown around the liner on the top course of bricks. Attach a SafeFlex rain cap to the liner.





2) MASONRY CROWNS WITH A CLAY TILE Fill

TherMix® to within 4 inches from the chimney top. Slip a full or partial length of any standard clay tile over the SafeFlex Liner. Fill the gap between the outside of the tile with mortar or crown mix and form a wash or crown on of the top course of bricks. Fill the gap between the SafeFlex Liner and the tile with TherMix® and seal the last inch with mortar or crown mix. A SafeFlex Liner may be terminated anywhere within the tile, if it protrudes at least 4 inches into the tile. Attach a rain cap to the clay tile.

INSULATING SAFEFLEX LINERS GENERAL GUIDELINES:

SafeFlex Liners have been tested and are listed by Underwriters Laboratories, Inc (UL) to UL 1777 standard at zero clearance to combustibles and for use with all fuels. When venting wood-fired heaters or fireplaces, a minimum of 1-inch TherMix® or at least ½ inch of Superwool Plus are needed to conform to the UL1777 zero clearance listing. All temperature tests were performed on chimneys featuring a nominal masonry shell and a SafeFlex Liner with no clay tiles. The outside of the chimney was surrounded with a wood enclosure at zero clearance as specified by the standard

INSULATION METHOD #1: THERMIX® CHIMNEY INSULATION

Thermix® is poured into the chimney after the flex liner is installed. Thermix® is a pre-mixed insulation material that only requires the addition of water at the job site. Review Thermix® literature to determine the volume of Thermix® needed to fill a specific chimney.

Empty a bag of TherMix® into a mortar trough or wheelbarrow. Add 7 to 9 gallons of water and mix with a hoe. Proper consistency is achieved when the material feels damp but is still granular. Little or no water should appear between fingers when a handful of Thermix® is squeezed. Correctly prepared Thermix® pours like "loose fill" into the void between the liner and the chimney.

Complete instructions are on each Thermix® bag. During the pouring process, distribute the insulation evenly into the available space. Spacers may be used every 5 feet. to center the liner. Vibrate the liner by firmly tapping it.

Continue to pour Thermix® until the chimney is filled to the top and finish as described previously. Inspect the liner to ensure that no Thermix® has fallen inside the venting system.

Appliances can be fired after the installation is complete. Keep flue gas temperatures below 700 degrees Fahrenheit for 3 weeks. This allows for Thermix® to dry gradually. The operator is responsible for ensuring that the heater is not overfired during this initial period.



The formula for determining the volume of Thermix® insulation in cubic feet is as follows:

(AREA OF CHIMNEY) (AREA OF ROUND LINER)

 $(W \times D \times H) - (Pi \times r^2 \times H)$

1728

W = width of flue in inches

D = depth of flue in inches

H = height of flue in inches (multiply feet x 12 to convert to inches)

Pi= 3.1416

 r^2 = radius of pipe multiplied by radius of pipe (remember, radius is ½ the diameter) Dividing by 1728 converts the answer (in inches) to the number of cubic feet of space you need to fill with TherMix®. Each bag of TherMix® holds 3 and ¼ cubic feet, so divide the final figure by 3.25 to determine the number of bags of TherMix® you need.

INSULATION METHOD #2: SUPERWOOL PLUS CERAMIC BLANKETS.

Ceramic blankets are attached to SafeFlex Liners before the liner is installed into the chimney. Blankets are ½ inch thick, 8-pound density, and faced with a 3 mil. aluminum foil. The ½ inch thick blanket is the minimum amount of insulation needed when using Superwool Plus. If using ¼ inch Superwool Plus blankets, two wraps are necessary to achieve the required ½ inch insulation.

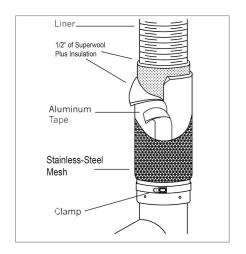
If a double layer of blanket is needed, install it with the butt joint on the opposite side. Aluminum tape, wire mesh, and clamps are needed for proper installation. Spray adhesive may be used to hold the blanket in place until it can be secured with foil tape.

Roll out the insulation blanket on a clean surface, foil face down. Lay the flex liner on top and trim the blanket so that it is about 1-foot shorter than the liner. Wrap the insulation around the liner lengthwise and trim it so that a butt joint is formed. Seal the joint with aluminum foil tape. Spray adhesive may be used to hold the blanket in place until it can be secured with foil tape.

Install stainless steel protective wire mesh over the blanket(s). The stainless-steel mesh is used to protect the Superwool Plus insulation as the liner is lowered into the chimney. Slip the stainless-steel mesh over the insulated liner and secure one end with a stainless-steel band clamp. Pull the stainless-steel mesh towards the other end of the liner so that it tightens snugly around the insulation, then trim off the excess. Secure this end with a stainless-steel band clamp.



Superwool Plus Insulation



CONNECTING THE APPLIANCE

When installing connectors, use connector pipes specifically designed for connecting the appliance(s). Attach the connector pipe directly and securely to the tee snout penetration assembly. Secure all sections of the connector pipe with screws or rivets.

Record the date of installation (on the label provided with the liner) and attach it to the tee snout or wall penetration assembly. The label provides the SafeFlex Liner brand name, liner manufacturer, the date of installation, and states the intended use of the SafeFlex Liner.

INSPECTION AND MAINTENANCE

Creosote formation and the need for removal: When wood is burned slowly, it produces tar and other organic vapors which combine with expelled moisture to form creosote that accumulates inside a chimney flue. When ignited, creosote produces extremely hot fires. Creosote or soot buildup can occur in all venting systems and should be removed to reduce the risk of a chimney fire. Therefore SafeFlex™ & SafeFlex SW™ Lining Systems should be inspected at least once every two months during the heating season to determine if a creosote or soot buildup has occurred.

Annual inspection is required to comply with the terms of the warranty. If creosote or debris have accumulated, they must be removed to eliminate the risk of a chimney fire or the formation of carbon monoxide. Excessive condensation and chimney fires can be prevented through proper appliance use and maintenance.

To properly inspect the liner, gain access either from the top or bottom of the chimney. When examining from the bottom, remove the connector from the thimble or, if access is available, inspect through the clean-out cap of the tee. Use a mirror, flashlight, or chimney inspection camera to examine the inside of the liner. When examining from the top, remove the rain cap, examine the inside as above and

determine if cleaning is necessary. Should a fire occur within a SafeFlex Liner, notify the fire department immediately. Fires are catastrophic events for any chimney. Before using the chimney after a fire, it must be inspected by a qualified person and cleaned as necessary. Post notices where the connection is made to the appliance, indicating the liner's limitations of use with specific fuels and appliances, and include a reminder for homeowners to check the rain cap for icing during low ambient temperatures. These notices should include the date of installation, the manufacturer's name, and the model and class of the lining system.

CLEANING PROCEDURE

The chimney may be accessed for cleaning through the top by removing the rain cap. If cleaning is performed from below, access may be available through the fireplace opening, appliance tee, clean-out opening, or throat damper. Select appropriately sized polypropylene cleaning brushes and flexible rods to perform the cleaning. Debris should then be removed from below.

USFP LIMITED LIFETIME WARRANTY

US Fireplace Products. ("USFP") provides this limited lifetime warranty for all its products. Subject to the limitations set forth below, USFP warrants that its products will be free from defects in material or manufacturing, if properly installed and used. USFP products are fully warranted if installed only by a qualified, professional installer. This Warranty is transferable from the original homeowner to the buyer of the home. This warranty does not cover normal wear and tear, smoke damage or damage caused by chimney fires, acts of God, or any product that was: (1) purchased other than from an authorized USFP dealer, retailer or distributor; (2) modified or altered; (3) improperly serviced or cleaned; or (4) subject to negligence or any use not in accordance with the installation instructions included with the product as determined by USFP. Installation instructions are available online at www.usfireplaceproducts.com and through our Customer Service Department 888-290-8181 or techsupport@usfireplaceproducts.com. This limited lifetime warranty applies only to parts manufactured by USFP provides the following warranties for its products: One Hundred Percent (100%) MSRP years from the date of purchase.

All warranty obligations of USFP shall be limited to repair or replacement of the defective product pursuant to the terms and conditions applicable to each product line. These remedies shall constitute USFP's sole obligation and sole remedy under this warranty. This warranty provides no cash surrender value. The terms and conditions of this warranty may not be modified or waived by any action, or representation, whether oral or in writing, except upon the express, written authority of an executive officer of USFP.

Corn, biofuels, driftwood or other wood containing salt, preservative-treated lumber, plastic and household trash or garbage, or wood pellets containing such materials must not be burned in the appliance or fireplace. In case of a chimney fire, the chimney must be inspected and approved by a certified Chimney Sweep before reuse.

LIMITATIONS ON INTERNET SALES: Notwithstanding any other terms or conditions of this Limited Lifetime Warranty, USFP provides no warranty for the following specific products if such products are not installed by a qualified professional installer: SafeFlex™ and SafeFlex SW™. For purposes of this warranty, a qualified professional installer is defined as one of the following: licensed contractors with prior chimney installation experience, CSIA Certified Chimney Sweeps, NFI Certified Specialists, NCSG credential holders or WETT Certified Professionals.

USFP must be notified and given the opportunity to inspect defective product prior to replacement under the terms of this limited lifetime warranty. All warranty claims must be submitted with proof of purchase. Labor and installation costs are not covered under this warranty. To obtain warranty service contact: USFP Warranty Service, 86 Albrecht Dr., Lake Bluff, IL 60044, or call 888-290-8181.

WHERE LAWFUL, USFP DISCLAIMS ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL USFP BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL, PUNITIVE OR SPECIAL DAMAGES OR DIRECT OR INDIRECT LOSS OF ANY KIND, INCLUDING BUT NOT LIMITED TO PROPERTY DAMAGE AND PERSONAL INJURY. USFP'S ENTIRE LIABILITY IS LIMITED TO THE PURCHASE PRICE OF THIS PRODUCT. SOME STATES DO NOT ALLOW LIMITATIONS ON IMPLIED WARRANTIES, OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS AND EXCLUSIONS MAY NOT APPLY TO YOU. THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE

For the most up-to-date installation instructions, see www.usfireplaceproducts.com

REV 2.10.2025

Manufactured in Lake Bluff, and Albany NY

Customer Service Support: 888.805.1454 • techsupport@usfireplaceproducts.com

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